1	
2	Full scale experimental tests and numerical model validation of reinforced concrete
3	slab subjected to direct contact explosion
4	
5	Andrew Ruggiero <sup>1</sup> , Nicola Bonora <sup>1</sup> , Giuseppe Curiale <sup>2</sup> , Stefano De Muro <sup>2</sup> , Gianluca
6	Iannitti <sup>1</sup> , Sonia Marfia <sup>3</sup> , Elio Sacco <sup>4</sup> , Sara Scafati <sup>2</sup> , Gabriel Testa <sup>1</sup>
7	<sup>1</sup> Department of Civil and Mechanical Engineering, University of Cassino and Southern Lazio, Via
8	G. di Biasio 43, 03043, Cassino, Italy
9	<sup>2</sup> Protezione Aziendale, Area Tecnica – Rete Ferroviaria Italiana S.p.A., Piazza della Croce Rossa
10	1, 00161 Italy
11	<sup>3</sup> Department of Engineering, University of Roma Tre, Via Vito Volterra 62, 00146, Rome, Italy
12	<sup>4</sup> Department of Structures in Engineering and Architecture, University of Naples Federico II, Via
13	Claudio 21, 80125, Naples, Italy
14	Abstract
15	In this work, a numerical model for analyzing the mechanical behavior of a reinforced
16	concrete slab subjected to a direct contact explosion was developed, using the explicit finite
17	element code LS-DYNA and facing the following issues: generation and propagation of the
18	blast wave, interaction with the solid structure, and mechanical behavior of the slab. The
19	different elements that constitutes the slab were modeled as deformable bodies and the
20	constitutive model coefficients for each material, when not directly measured, were
21	calibrated by comparison with experimental measures. To this purpose, a reinforced concrete
22	slab used for civil buildings was loaded with three different charge of EXEM 100: 2.1, 6.3
23	and 10.5 kg. For each test, the blast wave pressure-time profile was measured at two different
24	locations and the damage extension in concrete and reinforcing elements was estimated.
25	Using the same sets of material dependent parameters, a good agreement between

experimental and numerical results was found for all tested configurations. The validated numerical model provided insight into the role of different structural elements on the failure mechanisms into the slab and is a useful tool for investigating alternative loading configurations and designing potential reinforcement solutions.

30

#### 31 Keywords

32 Blast effects, Concrete slabs, Direct contact explosion, Experimental test, Numerical model.

## 33 1. Introduction

The design of concrete structures for blast resistance has been of great interest not only to military agencies but also to the engineering community interested to the effect of explosion due to potential accidents. This case can occur, for instance, in petrochemical industries or in civil buildings subjected to gas explosions. Moreover, explosions are used also for the demolition of undesired or old buildings.

39 Recent terrorist attacks have pointed out that the public buildings are not safe places in case 40 of explosion. Although the main cause of injuries against people are due to pressures and 41 heat of the explosion, there are other threats that can be hazardous at the same manner. After 42 an explosion, falling debris, breaking windows and, eventually, a partial or complete 43 building collapse are further causes of injuries. With this in mind, the improvement of the 44 blast resistance of buildings means to save lives. This can be achieved designing right 45 countermeasures expressly developed to mitigate the effects of blast loads on buildings in 46 order to reduce the collateral effects of the explosion. Although, there are some design 47 guidelines for the blast resistance, especially in the framework of the military protective 48 structures [1][2], experimental and numerical analyses can be fundamental supports for the 49 design of proper reinforcements for mitigating the blast effects. In fact, several investigations

have been developed in the recent literature to evaluate the response of structures subjected
to loading conditions characterized by high strain rates and high pressures.

52 The interest in investigating the effects of blast explosion on the civil constructions has 53 significantly increased in the last years [3][4][5], due to the frequent terroristic attacks. The 54 case of terroristic attack is characterized by the circumstance that explosions might occur 55 inside buildings, representing a very special and interesting problem. On the other hand, 56 while some investigations concerning structures, hit by external explosions, are available in 57 literature [6][7][8][9][10], much less studies have been developed related to in-door 58 explosion. Furthermore, very few investigations of the explosive in direct contact with the 59 structure have been developed. This, also because the experimental campaigns are very 60 expensive, time consuming, and pose serious security problems. In this perspective, 61 numerical analyses can be a powerful tool to reducing these obstacles. Further, they allow 62 gaining insight into the complex failure mechanisms occurring in the slab and not directly 63 observable.

64 Wang et al. [11] presented close-in explosion experimental tests and numerical simulations 65 of square reinforced concrete slabs. Spall damage at different severities was observed. Shi 66 et al. [12] proposed a study of the influence of explosive shape on the concrete slab spall 67 damage. Their studies demonstrate that increasing the height/diameter ratio of the cylindrical 68 TNT charge, keeping unchanged the mass of the TNT charge, significantly increases the 69 spalling damage of the concrete slab. Other papers present experimental and numerical 70 investigations on concrete slabs with contact explosion, for example [13][14], mainly 71 considering a reduced quantity of the TNT charge.

In order to provide adequate structural protection against blast effects on concrete structures,
innovative materials and strengthening techniques have been studied and they are still under
development [15]. Among the others, Ohkubo et al. [16] performed contact-explosion tests

75 on concrete plates reinforced by carbon or aramid fiber sheet. They found that fiber sheet 76 reinforcement significantly reduced local spall damage and prevented concrete plates from 77 fragmentation. Li et al. [17] performed contact explosion tests on concrete slabs to 78 investigate the crater dimension and the spall damage. Slabs made of normal strength 79 concrete and of ultra-high performance concrete were tested. Comparing the results of the 80 experimental tests, the better blast resistance capacity of ultra-high performance concrete 81 slabs was verified. Foglar et al. [18] presented the results of full-scale blast experiments on 82 a steel-fiber reinforced concrete full-scale bridge deck. They demonstrated that the blast 83 resistance of reinforced concrete material increased by adding high-performance steel fibers. 84 Li et al. [19] performed an experimental and numerical study on a composite slab designed 85 in order to obtain high level blast resistance. The matrix of high strength self-compacting 86 concrete was reinforced by conventional rebars and by steel wire meshes that served as 87 further reinforcements. Moreover, steel fibers were added to the concrete cover layer where 88 the tensile cracks locate to provide micro crack-bridging effects. Yoo et al. [20] proposed a 89 study of the impact and blast resistances of ultra-high-performance fiber reinforced concrete. 90 The ACI report [21], published in 2014, addresses the design of structures to resist to blast 91 effects due to explosions. Specifically, it deals with the determination of the threat, the 92 evaluation of structural loads, the behavior of structural systems and the design of structural 93 elements for new structures or for retrofitting existing ones.

Although some studies have been already proposed, the field of blast- and impact-resistant design still deserves more investigations with the aim of studying the behavior of concrete structures under blast effects and designing innovative reinforcement to mitigate these effects.

98 The present study aims to investigate in-door blast effects on civil constructions, such as 99 airports, train stations, and other possible sensible objectives. In particular, the interest has

been devoted to the analysis of an almost classical reinforced concrete slabs loaded with the charge placed at the center of the upper surface of the structure. A numerical model was developed with the explicit finite element code LS-DYNA and the following issues were addressed: generation and propagation of the blast wave, interaction with the solid structure, and mechanical behavior of the slab. The different elements that constitute the slab were modeled as deformable bodies and the constitutive model coefficients for each material, when not directly measured, were calibrated by comparison with experimental measures.

To this purpose, tests with three different charges of EXEM 100, an explosive commonly used in mines, were performed: 2.1, 6.3, and 10.5 kg. For each test, the blast wave pressuretime profile was measured at two different locations and the damage extension in concrete and reinforcing elements was estimated.

111 Once set the material dependent coefficients, the numerical model reproduced with good 112 accuracy the features observed in all the tested configurations, providing insight into the role 113 of different structural elements on the failure mechanisms into the slab. Further, the validated 114 model proved to be a useful tool for investigating alternative loading configurations and 115 designing potential reinforcement solutions. In Iannitti et al. [22], the numerical model was 116 used to investigate the influence of partitions (mimicking elements likely present in civil 117 buildings) on the blast action. In Marfia et al. [23], the analysis was deepened by 118 investigating the slabs positioned in a more realistic two floor frame, loaded with two 119 different charges (10.5 and 16.8 kg of EXEM 100), in three different configurations, plain, 120 slabs reinforced with a Kevlar layer, and slabs reinforced with honeycomb panel.

## 121 **2. Slab structure and methodology**

In this section, the experimental tests on reinforced concrete slabs, subjected to contact explosion, are presented. They are part of a wide experimental campaign in which different types of slabs were tested. In the following, the structural elements are described in detail.

125

# 2.1. Description reinforced concrete slabs

126 Reinforced concrete slabs used in the investigation are typical of civil constructions, with dimensions 3600×4000×340 mm<sup>3</sup>. They are composed of three preslabs, each one with 127 dimensions 1200×4000 mm<sup>2</sup>, as schematically represented in Figure 1. The pre-cast concrete 128 129 plank of the preslabs is characterized by a thickness of 50 mm and it is reinforced with a 130 square net of  $\phi 6$  mm steel bars at a distance of 150 mm in the two orthogonal directions. 131 Furthermore, a truss with  $\phi 8$  mm and  $\phi 12$  mm bars is present in the longitudinal direction of 132 the preslabs between two adjacent polystyrene blocks. In fact, each preslab contains two 133 polystyrene blocks and three trusses. Over the preslabs the in situ concrete is poured to fill 134 the gaps between two adjacent polystyrene blocks and to create three ribs and a topping with 135 50 mm thickness, that is reinforced by a  $\phi 6$  mm steel wire net with mesh 150 mm  $\times$  150 mm. 136 Then, a waterproofing sheet is placed and, finally, a screed of 100 mm of thickness, made in 137 fiber reinforced concrete, is built. In particular, the fiber reinforced concrete is obtained by 138 adding to the concrete mixture synthetic microfibers with a density of 8 kg/m<sup>3</sup>. The fibers 139 are characterized by high mechanical strength that improves the ductility after cracking, the 140 toughness, the impact and fatigue strength, the crack resistance and the freezing and thawing 141 resistance of concrete. The fiber is characterized by a high adherence to the concrete matrix 142 as it is a corrugated with the shape of sinusoidal wave. Inside the fiber reinforced concrete 143 screed a square steel mesh of  $\phi 6$  mm wires with dimensions 150 mm  $\times$  150 mm is introduced.

- 144 The concrete is characterized by a strength greater than 40 MPa while for the reinforcement 145 the S355JR steel, that has an ultimate strength greater than 450 MPa, was used.
- 146



(b)



147

Figure 1: Scheme of the predalle (a) and of the slab (b).

The slab is simply supported on walls with height of 500 mm and width of 370 mm, whichare sited on direct foundations. A scheme and a picture of a slab are reported in Figure 2.

152



(a)

153

Figure 2: Slab scheme (a) and picture (b).

154

155

# 2.2. Material characterization

156 Laboratory tests were performed to characterize the concrete properties. In particular, 157 compressive tests were accomplished on the concrete of the slabs for evaluating the 158 compressive strength, which resulted 44.1 - 48.1 MPa.

159 For what concerns the fiber reinforced concrete, tests were performed in order to determine 160 the compressive and tensile strength. In particular, compressive and indirect tensile tests on 161 cylindrical specimens with diameter 75 mm and height of 75 mm, according to codes [24], 162 [25] and [26], were performed. The compressive and tensile strengths resulted 19.8 MPa and 163 2.38 MPa, respectively, corresponding to a reduced value of the strength as a lower class of 164 concrete is adopted for the screed.

#### 166 **2.3. Experimental equipment**

In order to measure the pressure wave, two sensors PCB Piezotronics were placed along at the middle of the slab edge at a horizontal distance of 2600 mm. The two sensors were positioned at different heights, one at 300 mm and the other at 1300 mm from the top surface of the slab, as illustrated in **Errore. L'origine riferimento non è stata trovata.**. The different positions of the two sensors allow evaluating the effects on the pressure profiles given by both the distance from the charge and the interaction of the blast wave with the slab.



- 174
- 175

Figure 3: Placement of the pressure sensors.

A 3D laser scanner was also used to obtain the digitalized geometry of the craters after the explosion. The device operates with a maximum range of 187 meters (approx. 600 ft.) and with a data acquisition rate of 1016 million of pixel/sec. In particular, a 3D CAD analysis is carried out adopting a software able to elaborate the 3D point clouds, derived from the 3D scanner, in order to recreate the real geometry of the analyzed object.

Furthermore, a drone pro was used to shoot from the above during the explosions. Finally,
two ultra-fast cameras, with a maximum frame rate of 1400000 fps (7500 fps at full
resolution) was adopted.

## 185 **2.4. Explosive**

The slabs were subjected to a blast wave generated by the detonation of the explosive EXEM 100. This was supplied in cartridges of 2.10 kg with the following dimensions: diameter of 70 mm, length of 470 mm. The technical characteristics of the explosive are reported in Table 1. The cartridges, in the number of one, three or five, were collocated at the center of the slabs in the vertical position to exploit the resulting symmetries, as in **Errore. L'origine riferimento non è stata trovata.**. The detonator was placed at the top and inserted for about 80 mm. Even when more than one cartridge was used, only one detonator was adopted.

193

Density	1270	kg/m <sup>3</sup>
Detonation velocity	5500	m/s
Detonation energy:		
• Shock	2.30	MJ/kg
• Gas	2.00	MJ/kg
• Total	4.30	MJ/kg
Gas volume (0°C/Atm.)	790	l/kg
Detonation pressure	14300	MPa

194

 Table 1: Technical characteristic of EXEM 100.

# **3. Experimental configurations and results**

Four reinforced concrete slabs, called B1, B2, B3 and B4, were tested with a different amount of explosive. The experiments were performed in the Basalt Pit in Montecompatri, close to Rome (Italy) as part of a wider campaign. In Figure 4 a view of the test location made by the drone is reported.

201



202

203

Figure 4: Test location: View from the Drone

204

The details of the performed experimental tests on the slabs are reported in Table 2. In the following the experimental results for all the tests are reported and commented.

The scheme of tests 1 and 2, with the exact placement of the cartridge and of the pressure sensors, is illustrated in **Errore. L'origine riferimento non è stata trovata.** The explosion and the blast wave propagation can be observed in Figure 5, where four images captured by the drone are reported. The significant damage in Test 1 involves only the fiber reinforced screed layer and a circular crater of 223 mm of diameter and 52 mm of depth occurs, as it can be observed in the photo reported in Figure 6(a) and from the crater analysis made from 3D CAD geometry, illustrated in Figure 6(b).

Test	Slab	Explosive (kg)	N. Cartridge
1	Slab B2	2.1	1
2	Slab B2	2.1	1
3	Slab B3	10.5	5

Slab B4

Slab B1

10.5

6.3

4

5

217

5

3

Scheme

Cartridge

Cartridge

Edge with pressure sensors

Cartridge

Slab

Slab

Slab

Edge with pressure sensors

Edge with pressure sensors

Test 2 is performed again on Slab B2, already tested with test 1; the aim of this second explosion is to get a new measure of the pressure, so the results in terms of damage are not considered, as the slab was already damaged by the explosion of test 1.

Table 2: Tests on the slabs.



222

Figure 5: Explosion and blast wave propagation of Test 1 (the red dashed line indicates the hockwave
front on the ground).

226



(a)

(b)



The scheme of test 3 and 4, illustrating the position of the five cartridges for a total amount of 10.5 kg of explosive, is reported in Table 2. In both the tests, the explosion determined a

hole crossing all the thickness of the slab with a significant damage of all the layers of the
slabs. The dimensions of the holes are similar in the two tests, but their shape is slightly
different.

For test 3, the resulted hole has a reverse truncated conical shape. At the slab top, a circular crater, characterized by 620 mm of diameter and illustrated in Figure 7(a), occurred. In Figure 7(b), the crater at the slab bottom is visible. It can be noted the bulging of the preslabs and the failure of some steel bars, placed in the pre-cast concrete plank and in the ribs. Spallation occurred at the slab bottom region, as shown in Figure 7(b), due to the tensile state generated in the concrete deck of the preslabs by the reflected stress wave.

The breach in test 4 presents a cylindrical shape. The crater at the top of the slab is characterized by an elliptical shape with dimension of the axes 540 mm and 610 mm, as illustrated in Figure 8(a). In Figure 8(b) the scheme of the crater at the top of the slab, obtained by the 3D Cad analysis, is reported. The longer axis is placed in the direction of the preslabs. At the bottom of the slab, there is no bulging, but some bars of the preslabs failed as in test 3. In Figure 9 the crater at the bottom and the breach from 3D CAD analysis are reported. The estimated dimensions of the breach axes result 318 mm and 447 mm.

247





Figure 7: Crater generated (a) at the top and (b) at the bottom of the slab in Test 3.



(a)

Figure 8: Crater generated at the slab top in Test 4: (a) photo, (b) scheme obtained by the 3D CAD

analysis.



(a)

(b)

Figure 9: Test 4: (a)Photo of the crater generated at the slab bottom; (b) Breach scheme from 3D CAD
 analysis.

259

260 The scheme of Test 5 is represented in Table 2. Three cartridges were placed at the center of 261 the slab but only the black one in the figure was triggered. In Figure 10, the explosion and 262 the blast wave propagation can be observed in the three photos, taken from above, by the 263 drone. In this test, a crater at the top of the slab and significant damage at the bottom were 264 generated. Complete breaching did not occur, although the concrete resulted crumbled 265 through the whole thickness of the slab. The irregular shape of the crater shown in Figure 11 266 is due to the asymmetry of the cartridges with respect to the geometry of the slab. The 267 dimensions in two orthogonal directions are 357 mm and 500 mm with the higher value 268 along the preslabs direction (Figure 12). The hole is almost circular with a diameter of about 269 150 mm. The area damaged at the bottom of the slab is more extended, as it can be noted in 270 Figure 13. The bars at the bottom of the preslabs are not broken but they are only bent. When 271 the crumbled concrete is removed through the whole thickness, the through hole appears 272 clearly showing failure of reinforcing bars in screed and in-situ concrete (Figure 14).



ground).

- Figure 10: Explosion and blast wave in Test 5 (the red dashed line indicates the hockwave front on the



Figure 11: Crater generated at the slab top in Test 5.

 B1\_6,3\_f.g\_crater\_01

 1/1
 Actual

 1/2
 4446.00

 1/2
 450.01

 P1\_6,3\_f.g\_crater\_02

 1/2
 450.01

 P1\_6,3\_f.g\_crater\_02

 1/2
 450.01

Figure 12: Crater analysis from 3D CAD geometry of Test 5.



Figure 13: Damage at the slab bottom in Test 5.



286

283

284

285

Figure 14: Hole through the whole thickness obtained in Test 5 once the crumbled concrete is removed.

289 It can be noted that for all the tests the blast effect is localized in an area belonging to the

- 290 central preslabs where the explosion takes place. The remaining part of the structures appear
- undamaged. In Table 3 the dimension and shape of the craters are reported.
- 292

Craters at the	Test 1	Test 5	Test 3	Test 4						
slab top	(2.1 kg)	(6.3 kg)	(10.5 kg)	(10.5 kg)						
Shape	Circular	Elliptical	Circular	Elliptical						
Dimension	223 mm	350 mm x 500 mm	620 mm	540 mm x 610 mm						
	Table 3: Crater shape and dimensions.									

294

## 295 4. Numerical Modeling

Numerical analyses were performed with the explicit finite element code LS-DYNA. Exploiting symmetries, only a quarter of the structure was modeled. Three types of Lagrangian elements were used: brick for concrete, shell for the waterproof sheet, and beam for the reinforcing steel. One of the slab edges is simply supported on a rigid surface that mimics the supporting wall. Explosive and air volume, in which the blast wave develops and propagates, were modeled with an arbitrary Lagrangian-Eulerian (ALE) technique. The fluid-structure interaction (FSI) was applied using the penalty coupling method.

303 Brick and shell elements are in touch, the kinematic conditions from brick to beam elements 304 were imposed through the card CONSTRAINED\_BEAM\_IN\_SOLID [27], while the 305 interaction between shell and beam elements was not accounted for.

In order to compare numerical results with the measured pressure profiles, the size of the computational domain was set equal to 1810 mm x 2852 mm x 1798 mm. For those plans that are not of symmetry, non-reflecting boundary condition was adopted. Simulations were performed using a scale factor for the computed time step of 1/3 that prevents instability issues.

311



The first step was the validation of the model of blast wave generation and propagation. TheJWL equation of state (EoS) was used for the explosive [28]:

319 
$$p_{EoS} = A \left( 1 - \frac{\omega}{R_1 V} \right) \exp(-R_1 V) + B \left( 1 - \frac{\omega}{R_2 V} \right) \exp(-R_2 V) + \frac{\omega \mathcal{E}}{V}$$
(1)

where *V* is the relative specific volume and *E* the detonation energy for unit volume. In order to simulate detonation, for controlling the release of chemical energy, according to Wilkins [29] and Giroux [30], the burn fraction  $F=\max(F_1,F_2)$  is introduced such that the actual pressure is:

324 
$$p = F \times p_{EoS}(V, \mathcal{E})$$
(2)

325 with,

326 
$$F_{1} = \begin{cases} \frac{2(t-t_{1})DA_{e,max}}{3} & if \quad t > t_{1} \\ 0 & if \quad t \le t_{1} \end{cases}$$
(3)

327 
$$F_2 = \frac{1 - V}{1 - V_{CJ}}$$
(4)

where *t* is current time,  $t_l$  the lighting time,  $V_{CJ}$  the Chapman-Jouguet relative volume, *D* the detonation velocity,  $A_{e,max}$  and  $v_e$ , respectively, the maximum surface area and the volume of the generic element. The EXEM 100 physical properties and the model coefficients are reported in Table 4. Density, detonation velocity and detonation pressure were taken from the datasheet given in Table 1. The other coefficients, starting from values valid for TNT [31], were scaled in order to match the pressure profiles of the test 1 (2.1 kg of explosive).

334

335336

ρ	D	$\mathbf{P}_{\mathrm{CJ}}$	E	А	В	R1	R2	ω
(t/mm <sup>3</sup> )	(mm/s)	(MPa)	(MPa)	(MPa)	(MPa)			(MPa)
1.27E-9	5.5E6	14300	5000	2.92E5	2.92E3	4.15	0.90	0.35

337 The air was model with a linear EoS:

338 
$$p = (\gamma - 1) \frac{\rho}{\rho_0} \mathcal{E}$$
 (5)

339 where  $\gamma = c_p / c_v$  is the ratio of specific heats. Physical properties of the air are given in 340 Table 5. The air model was defined through the MAT\_NULL card. The pressure cut-off 341 required to define the dilatation pressure limit was set equal to -1.0E-9 MPa.

ρ	<b>e</b> 0	cp	Cv
(t/mm <sup>3</sup> )	(MPa)	(J/(g K))	(J/(g K))
1.23E-12	0.2533	1.006	0.7171
Tab	le 5: Air ph	vsical proper	ties.

345

Within the Eulerian mesh, the initial volume of the explosive was defined with the INITIAL\_VOLUME\_FRACTION option [27]. Accounting for the defined volume of the explosive, the code automatically generates a Lagrangian tetrahedral mesh.

A mesh convergence analysis was performed simulating the explosion of a single cartridge (2.1 kg) in free air. Exploiting the symmetry, the cartridge was located at the vertex of the computational domain consisting of a cube with an edge length of 1240 mm. Four different cell sizes were analyzed: 8.27, 12.4, 18.6, and 24.8 mm.

In Figure 16, the contour plot of the pressure at 575 µs on the section plane passing the middle of the cartridge is given for the different cell sizes. The coarser meshes (cell size of 18.6 and 24.8 mm) lead to an asymmetric profile for the impossibility of correctly modeling the cylindrical shape of the cartridge that has a radius of 35 mm.

357





In FIG, the peak impulses calculated at a distance of 1310 mm from the center of the cartridge, along the diagonal of the cubic computational domain are shown. Together with the values calculated for the four different cell sizes, the limit value at zero is also presented. The limit was calculated, using the three smaller values, according with [32].

The trend in Figure 17 demonstrates that a cell size of 12.4 mm allows to limit the computational costs without compromising the quality of the results and has therefore been adopted for all the other simulations.



#### 372

Figure 17: Peak impulses calculated for different cell sizes at 1310 mm from the the cartrige.
For the 2.1 kg configuration, the calculated profiles are compared (Figure 18) with the
experimental measurements of both tests. A good agreement exists in terms of peak pressure,
pressure profile, and arrival time.

Once the numerical model has been calibrated, the same set of coefficients was used to simulate the other configurations. For the 6.3 kg configuration, in order to have two symmetry planes in the numerical model, the cartridges were modeled with a single equivalent parallelepiped mass. The quarter of the modeled square cross section has a side of 53.7 mm. For 10.5 kg, each cartridge was modeled with the equivalent in mass parallelepiped geometry.

The comparisons in Figure 19 and Figure 20 show that, compatibly with the approximations made in the generation of the model, the numerical predictions agree substantially with the experimental measurements. This guarantees that, in the various configurations, the structure is correctly loaded. In the 6.3 kg configuration, the probe 2 measured a peak higher than in the case of 10.5 kg. It is not clear whether it is due to a measurement error or if the higher 389 peak can be justified by blast wave superposition effect related to the geometry and relative 390 position of the three cartridges. Simulation attempts have been made that have shown the 391 possibility of obtaining such high peaks in favorable directions, but none has been able to 392 correctly predict peak, pressure profile and arrival times of both signals simultaneously.

393



394

395 Figure 18: Comparison between measured and calculated pressure profiles for 2.1 kg of explosive.

396



397

398 Figure 19: Comparison between measured and calculated pressure profiles for 6.3 kg of explosive.



401 Figure 20: Comparison between measured and calculated pressure profiles for 10.5 kg of explosive.
402

403

#### 3 4.1. Constitutive models for solid elements

#### 404 Concrete

Mechanical behavior of concrete was described with the modeled with the Riedel-HiermaierThoma (RHT) coupled damage-viscoplasticity model [33][34]. The model combines an EoS,
which accounts for the porous compaction of concrete, with a strength model composed of
three limit surfaces accounting for pressure, stress triaxiality and strain rate.

409 The model is rather complex and consists of numerous equations. Detailed descriptions can 410 be found in [27][33][32][34][35]. It requires 38 coefficients as input in the model that has 411 been set as follows (the notation used in the LS-DYNA manual [27] has been adopted). The 412 following coefficients were obtained from direct measurements: RO=2.3E-6 kg/mm<sup>3</sup>, 413 SHEAR= 16.6 GPa, and Fc=0.040 GPa. Then, according with Ding et al. [35], to obtain a 414 reliable description of both compressive and tension strength variations with strain rate, the following coefficients were adopted: E0C=3.0E-5 s<sup>-1</sup>, E0T=1.0E-6 s<sup>-1</sup>, EC=30 s<sup>-1</sup>, ET=1.0 s<sup>-1</sup> 415 416 <sup>1</sup>, BETAC=0.014, BETAT=0.031. These values have proven effective in describing correctly the behavior shown by experimental data collected from an extensive bibliography 417 418 [36][37]. Specifically, they represent well the knee evident in the compressive/tension strength vs. strain rate that occurs between  $10^1$  and  $10^2$  s<sup>-1</sup>, for compressive loading, and  $10^0$ and  $10^1$  s<sup>-1</sup>, for tensile loading. The values of GC and GT are computed by the code in order to preserve the continuity of the compression/tension strength vs. strain rate curves. The other parameters were assumed equal to the LS-DYNA default values that can be found in [38].

424 A further work was made to define the coefficients for the fiber reinforced concrete that 425 constitutes the screed. Starting from the coefficients defined above for the standard concrete, 426 the following coefficients were calibrated on breach size and shape observed in the 427 experiments with 2.1 kg of explosive:  $EC=100 \text{ s}^{-1}$ ,  $ET=100 \text{ s}^{-1}$ , BETAC=0.05, 428 BETAT=0.05, and PCO=0.8 GPa. Table of coefficients for both concretes are reported in 429 Appendix.

430

431 Steel

The S355JR steel was used as reinforcing elements. The material was fully characterized performing quasi-static tests on smooth and round notched bars. Further, dynamic tension tests were performed with a direct tension split Hopkinson pressure bars in the strain rate range of  $700 - 1500 \text{ s}^{-1}$ . Mechanical behavior was described with the Johnson and Cook model [39] that for beam elements is available in the simplified form only [27]:

437 
$$\sigma_{y} = (A + B\varepsilon^{n})(1 + C\ln\dot{\varepsilon}^{*})$$
(6)

438 where  $\dot{\varepsilon}^* = \dot{\varepsilon} / \dot{\varepsilon}_0$  is the dimensionless plastic strain rate. The Ludwik's expression in the 439 first set of brackets describes the strain hardening, while the expression in the second set of 440 bracket gives the strain rate effect. The simplified model does not account for temperature 441 and for damage effects. Thus, to model the damage evolution, an erosion criterion was 442 adopted for which the maximum allowable stress was initially set equal to the ultimate strength (570 MPa) measured at the nominal strain rate of 1500 s<sup>-1</sup>. The choice took into account that the beam element, used to model the reinforcing structures, cannot describe the onset of necking and the resulting loss of load bearing capability. However, comparison with experiments suggested that a lower value, 500 MPa, leads to results more reliable. Physical properties and model coefficients are reported in Table 6.

448

E	V	ρ	Α	В	п	С	$\dot{\varepsilon}_0$	$\sigma_R$
(GPa)		$(kg/m^3)$	(MPa)	(MPa)			(s <sup>-1</sup> )	(MPa)
200	0.3	7800	320	705	0.354	0.011	1.0	500
Т	able 6:	Phisical prop	erties and J	IC model c	oefficien	ts of the S	355JR st	teel.

# 449

450

#### 451 Waterproof sheets

The waterproof sheet was model with the Mooney-Rivlin model [40][41]. Since, the waterproof sheet is not a structural material, a simplified approach was adopted neglecting the strain rate and temperature effects. Thus, the strain-energy density function of the material is expressed by

456 
$$W = A(I_1 - 3) + B(I_2 - 3) + C(I_3^{-2} - 1) + D(I_3 - 1)^2$$
(7)

457 where,

458 
$$C = 0.5A + B$$
 (8)

459 
$$D = \frac{A(5\nu - 2) + B(11\nu - 5)}{2(1 - 2\nu)}$$
(9)

460  $I_1$ ,  $I_2$ , and  $I_3$  are the stress invariants and 2(A+B) is the shear modulus. The *A* and *B* material 461 dependent coefficients were determined by an LS-DYNA inner function that performs a least 462 square fit on tabulated stress-strain uniaxial data. The result of fitting operation is given in

463 Figure 21. A density  $\rho=1000 \text{ kg/m}^3$  and a Poisson ratio  $\nu=0.49$  were assumed.



#### 464

#### 465

Figure 21: Stress-strain uniaxial data for the waterproof sheet.

466

#### 467 Expanded polystyrene

468 Mechanical behavior of the expanded polystyrene (EPS) was described with the 469 MAT CRUSHBLE FOAM material model available in LS-DYNA [27]. The model 470 requires the setting of five coefficients: material mass density, Young's modulus, Poisson's 471 ratio, tensile stress cutoff (TSC), damping coefficient (DAMP). In addition, the curve that 472 describes the yield stress as a function of volumetric strain,  $\gamma = 1 - V$  where V is the relative volume, has to be provided. Both coefficients (Table 7) and stress-strain curve (Figure 22) 473 474 were obtained from the literature [42]. To avoid the negative volume error, which may occur 475 at large deformation, contact interior type 2 was activated. Moreover, to account for failure 476 in compression and to avoid excessive elements distortions, an erosion criterion was used. 477 The limits of 0.8 for the effective plastic strain and -0.8 for the volumetric plastic strain were 478 adopted.



Table 7: Coefficients of MAT\_CRUSHBLE\_FOAM model used for the EPS.









# 485 **5. Numerical results**

486 In Figure 23, the damage for the configuration with 2.1 kg of explosive, calculated after 487 calibration of RHT model coefficients for the fiber reinforced concrete, is compared to the 488 experimental measurements. The completely damaged elements are shown in red. On the 489 surface, the calculated crater has a slightly elliptical geometry, with the major axis, parallel 490 to the joist, of 240 mm and the smaller one of 200 mm, compatible with the experimental 491 measurements that indicate an almost circular crater, with a diameter of about 223 mm. 492 Critical damage is limited almost exclusively to the screed. It consists in crushing of concrete 493 by porous compaction, resulting in porosity decrease, due to the compression wave on the 494 top of the slab. Few elements reach critical damage in the in-situ concrete and some damage 495 is present even in the preslabs.



497 Figure 23: Damage contours and deformation for 2.1 kg of explosive compared with the experimental
498 result.

496

500 Regarding the configuration with 6.3 kg, since three charges are adopted, a single plane of 501 symmetry exists, and half of the structure was modeled. Consistently with what observed in 502 the experimental test, damage affects the slab throughout the thickness, as shown Figure 24. 503 The crater on the top of the slab has a major axis, parallel to the joist, of 400 mm and the 504 smaller one of 320 mm; below the extrados surface, both in the screed, near the waterproof 505 sheet and in the in-situ-concrete, the damage has a wider extension involving more material 506 in the longitudinal direction (1240 mm) than in the transverse direction (840 mm). Damage 507 in the upper region, as in the previous configuration, consists in pores compaction due to the 508 compression wave. In the lower region the spalling affects a region of 642 x 410 mm<sup>2</sup>. 509 Spalling occurs due to the tensile wave generated by reflection at the free surface of the 510 compression wave. These features are not visible from the damage contours of Figure 24 511 because, in the RHT model, the two mechanisms contribute to the same damage variable. 512 To show the evidence of the two different damage mechanisms, pressure and damage 513 profiles, extracted at three different positions through the slab thickness, are given in Figure 514 25.



Figure 24: Damage contour for 6.3 kg of explosive.



Figure 25: Pressure and damage profiles for 6.3 kg of explosive: a) positions for the extracted of
profiles; b) H 119854, on the upper surface; c) H 80454, into the slab; d) H 80754, in the bottom region.

520 On the upper region, damage is accumulated entirely under a state of compressive strain, 521 while in the lower region, it is accumulated in tension. In the middle, damage accumulates 522 partially in compression and partially in tension.

523 The extent of the calculated damage distribution is compatible with the experimental 524 observations of a completely crumbled concrete through the whole thickness and, at the same 525 time, the absence of a breaching.

526 Failure mechanics observed for the configuration with 10.5 kg of explosive is very similar 527 to that for 6.3 kg. However, due to the higher energy, the two failure modes lead to the 528 breaching of the slab, as shown in Figure 26. The crater calculated on the upper surface has 529 a circular shape with a diameter of 600 mm. In accordance with the experimental evidences, 530 even for 10.5 kg of explosive, the damage distribution involves more material at the bottom 531 of the slab than on the extrados, with a greater development in the longitudinal direction 532 (1000 mm along and 680 mm orthogonally to the joist). In the middle plane the calculated 533 damage is even more extensive (1554 mm along and 880 mm orthogonally to the joist).

534 Regarding the reinforcing elements, as already mentioned, the value of 570 MPa for the 535 maximum allowable stress overestimates their strength. For 6.3 kg, no failure is predicted. 536 For 10.5 kg, the numerical simulation correctly predicts failure occurring in wire nets of both 537 the screed and the in-situ concrete and in the lattice structure of the joists. Yet, in contrast to 538 the experimental observation, failure is not predicted for rebars and wire nets of the preslabs. 539 Assuming the lower value of 500 MPa for the maximum allowable stress of the reinforcing elements leads to more realistic prediction. In agreement with experimental results: for 540 541 6.3 kg, failure is predicted for reinforcing elements of the screed and the in-situ concrete; for 542 10.5 kg, failure is predicted for all elements across the thickness at the charge position.

543 The value calibrated in this way is well below the actual strength value measured with the 544 material characterization. This points out a limit in the modeling of the reinforcing elements 545 probably due to a poor representation of their plastic behavior. Besides the already discussed 546 impossibility of describing the material post necking behavior with the beam element 547 formulation, a further issue is the simplified form of the Johnson and Cook constitutive 548 model adopted. This, not accounting for temperature effect on the material strength, allows 549 a rather rough description of the steel mechanical behavior that requires a re-calibration of 550 such coefficient.

551



552

Figure 26: Damage contour for 10.5 kg of explosive.

553

# 554 6. Conclusions

555 Numerical analyses proved to be a useful tool in helping investigation where costs and 556 security issues require limiting experimental campaigns. Here, a finite element models was developed and validated for analyzing the mechanical behavior of slab typical of civilengineering subjected to a direct contact explosion.

For the generation and the propagation of the blast wave, the ALE technique was adopted. A peculiar result is the better description of the blast wave propagation achieved meshing a rectangular volume of explosive rather than the actual cylindrical geometry. The JWL model coefficients, calibrated for the 2.1 kg of explosive, led to a good agreement between numerical and experimental pressure profiles in the other tested configurations. This guarantees their reliable use in simulations with other explosive quantities if not too far from those validated.

Validated and reliable sets of model coefficients are provided for the materials of the slab structural elements also. Specifically, the 38 coefficients of the quite complex RHT model are reported for the two types of concrete employed, the in-situ and preslabs concrete and the fiber reinforced one used for the screed.

570 The steel reinforcing elements were modeled with beam elements. Even if the solution is 571 computationally very efficient, the element formulation and its implementation in LS-572 DYNA pose restrictions on the constitutive modeling. For this reason, an erosion criterion 573 needed to be incorporated and conveniently calibrated.

574 The numerical results agree with experimental observation for all the tested configurations. 575 For 2.1 kg of explosive, the damage occurred only in the concrete layer at the top of the slab. 576 For 6.3 kg, even if all the slab layers resulted damaged, breaching did not occur. Damage in 577 the upper region consisted in pores compaction due to the compression wave, while, in the 578 lower region, spalling occurred due to the reflected tensile wave. For 10.5 kg a breach 579 occurred but the damage remains confined in the preslabs where the cartridges are placed. 580 For both 6.3 kg and 10.5 kg of explosive, more damage occurred in the core of the slab rather 581 than on the top and bottom surfaces. The irregular shape of the damaged region,

582 longitudinally elongated, can be ascribed to the inhomogeneity of the slabs that are 583 composed of reinforced concrete, polystyrene blocks and ribs. In the slab longitudinal 584 direction stress waves propagate unperturbed and they result accelerated by the higher 585 stiffness due to the presence of the ribs. Instead, the low mechanical impedance of the 586 polystyrene blocks hampers the propagation in the transverse direction. In this direction, the 587 weakened stress wave can succeed in damaging the reduced cross section of the slab in 588 correspondence of the polystyrene blocks, but the damage wave is stopped by the lateral ribs 589 because of their higher strength.

It can be noted that in the test performed considering an amount of 6.3 kg of explosive, the
lack of double symmetry due to the position of the three cartridges also affects the shape of
the crater.

593

594 Acknowledgements: The whole experimental campaign was funded by Rete Ferroviaria 595 Italiana that is gratefully acknowledge also for having allowed to exploit the experimental 596 results for scientific research purposes. The GlobalSensing/CFKAD and Ing. Corrado 597 Figuciello is gratefully acknowledge for having contributed to realize the experimental 598 campaign and to elaborate the results.

599

## 600 7. References

- 601 [1] TM5-855-1, "Fundamentals of Protective Design for Conventional Weapons," US
  602 Department of the Army, Washington DC, 1987.
- 603 [2] UFC 3-340-02 "Structures to Resist the Effects of Accidental Explosions", with
  604 Change 2, 2008.

- 605 [3] Remennikov, A. Carolan, D., Building vulnerability design against terrorist attacks.
  606 In M. Stewart, B. Dockrill (Eds.), 2005.
- 607 [4] Eskew, E. and Jang, S., Impacts and Analysis for Buildings under Terrorist Attacks.
  608 Articles. 1., <u>http://opencommons.uconn.edu/cee\_articles/1</u>, 2012
- 609 [5] Koccaz Z., Sutcu F., Torunbalci N., Architectural and structural design for blast
  610 resistant buildings. Proceedings of 14th World Conference on Earthquake
  611 Engineering October 12-17, 2008, Beijing, China.
- 612 [6] Ngo T., Mendis P., Gupta A., Ramsay J., Blast Loading and Blast Effects on
  613 Structures An Overview. EJSE Special Issue: Loading on Structures, 76-91, 2007.
- 614 [7] Wu C., Oehlers D. J., Wachl J., Glynn C., Spencer A., Merrigan M., Day I., Blast
  615 Testing of RC Slabs Retrofitted with NSM CFRP Plates. Advances in Structural
  616 Engineering 10 (4), 397-414, 2007.
- 617 [8] Yi N. H., Kim J. H. J., Han T.S., Cho Y. G., Lee J. H., Blast-resistant characteristics
  618 of ultra-high strength concrete and reactive powder concrete. Construction and
  619 Building Materials 28, 694–707, 2012.
- Foglar M., Kovar M., Conclusions from experimental testing of blast resistance of
  FRC and RC bridge decks. International Journal of Impact Engineering 59, 18–28,
  2013.
- [10] Li J., Wu C., Hao H., An experimental and numerical study of reinforced ultra-high
   performance concrete slabs under blast loads, Materials and Design, 82, 64–76, 2015.
- [11] Wang W., Zhang D., Lu F., Wang S., Tang F., Experimental study and numerical
  simulation of the damage mode of a square reinforced concrete slab under close in
  explosion. Eng. Fail. Anal. 27, 41–51, 2013.

- 628 [12] Shi Y., Chen L., Wang Z., Zhang X., Field tests on spalling damage of reinforced
  629 concrete slabs under close-in explosions. International Journal of Protective
  630 Structures 6, 389–402, 2015.
- [13] Li J., Wu C., Hao H., Investigation of ultra-high performance concrete slab and
  normal strength concrete slab under contact explosion. Engineering Structures 102,
  395–408, 2015.
- [14] Zhao X., Wang G., Lu W., Yan P., Chen M., Zhou C., Damage features of RC slabs
  subjected to air and underwater contact explosions, Ocean Engineering 147, 531545, 2018.
- [15] Buchan P.A., Chen J. F., Blast resistance of FRP composites and polymer
  strengthened concrete and masonry structures A state-of-the-art review. Composite
  Part B: Engineering 38, 509-522, 2007.
- 640 [16] Ohkubo K., Beppu M., Ohno T., Satoh K., Experimental study on the effectiveness
  641 of fiber sheet reinforcement on the explosive-resistant performance of concrete
  642 plates. International Journal of Impact Engineering 35, 1702-1708, 2008.
- [17] Li J., Wu C., Hao H., Wang Z., Su Y., Experimental investigation of ultra-high
  performance concrete slabs under contact explosions. International Journal of Impact
  Engineering 116, 62–75, 2016.
- 646 [18] Foglar M., Hajek R., Fladr J., Pachman J., Stoller J., Full-scale experimental testing
  647 of the blast resistance of HPFRC and UHPFRC bridge decks. Construction and
  648 Building Materials 145, 588-601, 2017.
- [19] Li J., Wu C., Hao H., Su Y., Experimental and numerical study on steel wire mesh
  reinforced concrete slab under contact explosion. Materials and Design, 116, 77–91,
  2017.

- [20] Yoo D.Y., Banthia N., Mechanical and structural behaviors of ultra-highperformance fiber-reinforced concrete subjected to impact and blast. Construction
  and Building Materials 149, 416–431, 2017.
- 655 [21] ACi370R-14 Report for the Design of Concrete Structures for Blast Effects.
  656 American Concrete Institute, 2014.
- 657 [22] Gianluca Iannitti, Nicola Bonora, Giuseppe Curiale, Stefano De Muro, Sonia Marfia,
  658 Andrew Ruggiero, Elio Sacco, Sara Scafati, Gabriel Testa Analysis of reinforced
  659 concrete slabs under blast loading. Procedia Structural Integrity, 9, 272-278, 2018.
- 660 [23] Sonia Marfia, Nicola Bonora, Giuseppe Curiale, Stefano De Muro, Gianluca Iannitti,
- Andrew Ruggiero, Elio Sacco, Sara Scafati, Gabriel Testa, Strengthening solutions
  for concrete slabs for mitigating blast effects: experimental and numerical study of
  full-scale frames. Submitted, 2018.
- 664 [24] UNI EN 12390-3: 2009, Prove sul calcestruzzo indurito Parte 3: Resistenza alla
  665 compressione dei provini.
- 666 [25] UNI EN 12390-4:2002, Prova sul calcestruzzo indurito Resistenza alla
  667 compressione Specifiche per macchine di prova.
- 668 [26] UNI EN 12390-6:2010, Prove sul calcestruzzo indurito Parte 6: Resistenza a
  669 trazione indiretta dei provini.
- 670 [27] LS-DYNA Keyword User's Manual, Version 971, Volume I-II, Livermore
  671 Technology Software Corporation (LSTC), May 2014.
- E.L. Lee, H.C. Hornig, and J.W. Kury, Adiabatic Expansion of High Explosive
  Detonation Products, Lawrence Livermore National Laboratory, United States196805-02, 1968.
- 675 [29] M.L. Wilkins, The equation of state of PBX 9404 and LX04-01, Lawrence Radiation
  676 Laboratory, Livermore, report UCRL-7797, 1964.

- E.D. Giroux, HEMP User's Manual, University of California, Lawrence Livermore
  National Laboratory, Rept. UCRL-51079, 1973.
- [31] E. Lee, M. Finger, and W. Collins, JWL equation of state coefficients for high
  explosives, UCID-16189, Technical report, Lawrence Livermore National
  Laboratory, 1973.
- [32] Procedure for Estimation and Reporting of Uncertainty Due to Discretization in CFD
  Applications, Journal of Fluids Engineering, 130 (7), 2008.
- [33] W. Riedel, K. Thoma, S. Hiermaier and E. Schmolinske, Penetration of reinforced
  concrete by BETA-B-500, in Proceedings of the 9th International Symposiumon
  Interaction of the Effects of Munitions with Structures, 315-322, Berlin, 1999.
- 687 [34] W. Riedel, Beton unter dynamischen lasten meso-und makromechanische modelle
  688 und ihre parameter, PhD Thesis, Ernst-Mach-Institute, Freiburg, Germany, 2000.
- [35] Y.-Q. Ding, W.-H. Tang, R.-Q. Zhang, and X.-W. Ran, Determination and
  Validation of Parameters for Riedel-Hiermaier-Thoma Concrete Model, Defence
  Science Journal; 63 (5), 2013.
- 692 [36] P.H. Bischoff and S.H. Perry, Compressive behaviour of concrete at high strain rates,
  693 Materials and Structures, 24 (6), 425-450, 1991.
- 694 [37] D.M. Cotsovos and M.N. Pavlović, Numerical investigation of concrete subjected to
  695 high rates of uniaxial tensile loading, International Journal of Impact Engineering,
  696 35 (5), 319-335, 2008.
- 697 [38] T. Borrvall, and W. Riedel, The RHT concrete model in LSDYNA, Proceedings of
  698 the 8th European LS-DYNA Users Conference, Strasbourg, France, 2011.
- 699 [39] G.R. Johnson and W.H. Cook, A constitutive model and data for metals subjected to
  700 large strains, high strain rates and high temperatures, 7th International Symposium
  701 on Ballistics, 541-547, The Hague, The Netherlands, 1983.

- [40] M. Mooney, A theory of large elastic deformation, Journal of Applied Physics, 11
  (9), 582–592, 1940.
- R. S. Rivlin, Large elastic deformations of isotropic materials. IV. Further
  developments of the general theory, Philosophical Transactions of the Royal Society
  of London. Series A, Mathematical and Physical Sciences, 241(835), 379–397, 1948.
- [42] Q.H. Shah and A. Topa, Modeling Large Deformation and failure of expanded
  polystyrene crushable foam using LS-DYNA, Modelling and Simulation in
  Engineering, 2014, Article ID 292647, 7 pages, 2014.

# **8. Appendix**

# Table 8: RHD model coefficients for in-situ and preslabs concrete.

RO	SHEAR	ONEMPA	EPSF	B0	B1	T1
(Kg/mm <sup>3</sup> )	(GPa)					(GPa)
2.3E-6	16.6	1.0E-3	2.0	1.22	1.22	35.27

А	N	FC	FS*	FT*	Q0	В	T2
		(GPa)					
1.6	0.61	0.040	0.18	0.10	0.6805	0.0105	0.0

E0C	E0T	EC	ET	BETAC	BETAT	PTF
(s <sup>-1</sup> )	(s <sup>-1</sup> )	(s <sup>-1</sup> )	(s <sup>-1</sup> )			
3.0E-5	1.0E-6	30.0	1.0	0.014	0.031	0.001

GC*	GT*	XI	D1	D2	EPM	AF	NF
0.39	1.53	0.5	0.04	1.0	0.01	1.6	0.61

GAMMA	A1	A2	A3	PEL	РСО	NP	ALPHA0
	(GPa)	(GPa)	(GPa)	(GPa)	(GPa)		
0.0	35.27	39.58	9.04	0.0233	6.0	3.0	1.1884



Table 9: RHD model coefficients for the concrete of the screed.

RO	SHEAR	ONEMPA	EPSF	B0	B1	T1
(Kg/mm <sup>3</sup> )	(GPa)					(GPa)
2.3E-6	16.6	1.0E-3	2.0	1.22	1.22	35.27

А	Ν	FC	FS*	FT*	Q0	В	T2
		(GPa)					
1.6	0.61	0.040	0.18	0.10	0.6805	0.0105	0.0

E0C	E0T	EC	ET	BETAC	BETAT	PTF
(s <sup>-1</sup> )	(s <sup>-1</sup> )	(s <sup>-1</sup> )	(s <sup>-1</sup> )			
3.0E-5	1.0E-6	100.0	100.0	0.05	0.05	0.001

GC*	GT*	XI	D1	D2	EPM	AF	NF
0.39	1.53	0.5	0.04	1.0	0.01	1.6	0.61

GAMMA	A1	A2	A3	PEL	РСО	NP	ALPHA0
	(GPa)	(GPa)	(GPa)	(GPa)	(GPa)		
0.0	35.27	39.58	9.04	0.0233	0.8	3.0	1.1884